



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5387-041
Job Sheet 186003



Part No: D5387-041

Job Qty: 6 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		11/30/18	0.00	0.66	Waterjet - Flow		SC 18/12/04
110	QC	6 pcs		11/30/18	0.00	0.00	QC2 Waterjet-4		SC 18/12/04
120	QC	6 pcs		11/30/18	0.00	0.00	QC8-6		38
130	Brake NC	6 pcs		11/30/18	0.03	0.24	Brake NC 2		9-89 DAS
140	QC	6 pcs		11/30/18	0.00	0.00	QC5		JAN 02 2019 63
150	HandFinish	6 pcs		11/30/18	0.00	0.32	HandFinish1		BERB08-01-082 (6)
160	QC	6 pcs		11/30/18	0.00	0.00	QC7-5		38
170	Powdercoat	6 pcs		11/30/18	0.00	0.09	Powdercoat4		BERB08-01-03
180	QC	6 pcs		11/30/18	0.00	0.00	QC3		36 DAS
190	Small Fab	6 pcs		11/30/18	0.00	0.34	Small Fab-9		9-89 36
200	QC	6 pcs		11/30/18	0.00	0.00	QC5		9-89 36
210	Packaging	6 pcs		11/30/18	0.00	0.00	Packaging3-2	5/1/00	9-89
220	QC21-SA	6 Ea		11/30/18	0.00	0.00	QC21		21 JAN 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.3000 sf (.05 ea)	100-Waterjet - Flow - 1	801800C
MS20426AD3-4	Rivet	12 Ea (2 ea)	190-Small Fab	FM136444-2
MS21059L3	Nut Plate	6 Ea (1 ea)	190-Small Fab	5131184

M138839 START: 11:10 TEMP: 320° FINISH: 11:40

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.032	0	128	0
190-Small Fab	MS20426AD3-4	12	4,578	0
	MS21059L3	6	176	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____		Step #: _____		MRB (QSI042) Approval																	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 892-5200 Email: sales@dartaero.com www.dartaerospace.com Description Work Order Deviation Container No: S134649 Part: D5387 - 041 Job No: 186003 Serial No/Batch: S134649 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/04/18				Disposition 																	
				Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
<table style="width:100%; border: none;"> <tr> <td style="width:15%; border: none;"> Environr De Doc/I Equip/Too Handling/ </td> <td style="width:15%; border: none;"> DART AEROSPACE </td> <td style="width:15%; border: none;"> Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified </td> <td style="width:15%; border: none;"> Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due </td> <td style="width:15%; border: none;"> Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width:15%; border: none;"> Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> <td style="width:15%; border: none;"> CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:15%; border: none;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>						Environr De Doc/I Equip/Too Handling/	DART AEROSPACE	Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due	Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence								
Environr De Doc/I Equip/Too Handling/	DART AEROSPACE	Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due	Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence														
OTHER : _____																					

